Assembly manual 02M-Q DRAG KIT 4°

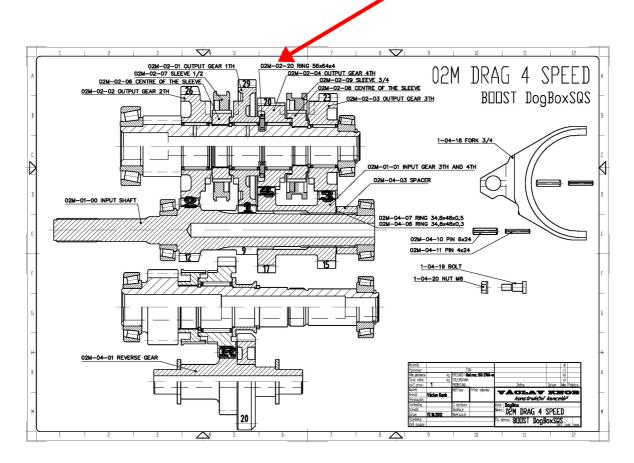
Installing gears , shafts and setting preload of bearings – according original service manual VW.

SQS DOG Gearkit use original VW parts:

- all needle bearings under gears
- all main bearings in casing
- both OUTLET shafts
- sleeve of reverse with synchron rings, reverse gear on outlet shaft
- all C-rings on shafts + half-months

INLET shaft - is delivered semi-assembled - all gears on.

- replace safety ring around hafmonths (drawing pos. 02M-02-20 RING 56x64x4)



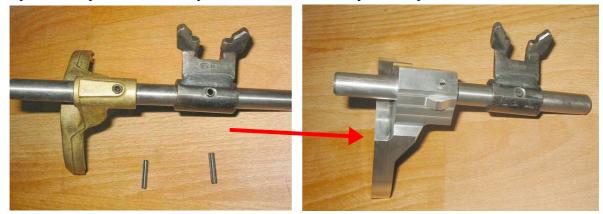
Weight on shifting shaft must be cutted-off !



Replace the rivet in fork 1°-2° by delivered bolt, secure the nut by LOCTITE ! Hole in fork must be redriled to 8mm !



Replace complete fork 3°-4° by delivered Alu, secure by double pins !



The 4° gearbox hase empty space on position 5°-6°, if is used SEQSHIFT (SQS or SQS-E) be sure it is 4° version !

If shifting is H pattern – block engaging $5^{\circ}-6^{\circ}$ line by installing bolt in shifter casing on this place.

